

Pocket Hole Screw Size Chart

Pocket screw length by material thickness · inch and mm

MATERIAL THICKNESS	POCKET SCREW LENGTH
1/2" 12 mm	3/4" 19 mm
5/8" 16 mm	1" 25 mm
3/4" 19 mm	1 1/4" 32 mm
7/8" 22 mm	1 1/2" 38 mm
1" 25 mm	1 1/2" 38 mm
1 1/8" 29 mm	1 1/2" 38 mm
1 1/4" 32 mm	2" 51 mm
1 3/8" 35 mm	2" 51 mm
1 1/2" 38 mm	2 1/2" 64 mm

Thread: Softwood / Plywood — coarse. Hardwood / MDF — fine. Match the thread to the material the screw drives into.

Use the actual thickness of your stock, not the nominal size — a 2x4 is actually 1 1/2" thick, so it uses the 1 1/2" row.